Mandibular body reconstruction with a 3-D printed implant

By Dr Saeid Kazemi, Reza Kazemi, Sita Rami Reddy Jonnala & Dr Ramin S. Khanjani, Sweden

Nowadays, no aspect of human life seems to have been left untouched by the ever-expanding digital technology. Particularly in scientific fields, digitalisation has working wonders during the past few years, to the degree that it is even difficult to imagine going back to the ordeal of analogue methods and putting up with their vagaries. A remarkable blessing of digital technology, among others, is the exceptional precision and high control over the measurements, never possible to obtain through any of the preceding methods. There is no surprise then that it has the strongest appeal to the fields of knowledge and practice wherein precision is amongst the most critical element of success.

Hot spot for digital technology

With a lot of technical sensitivity at its heart, the dentistry can easily be viewed as a hot spot for implementing digital technology to achieve the most-wished precision. Indeed, the digital technology has already gained a stable foothold in dentistry and there is an ongoing shift towards embracing digital systems into the dental practice. Predictably, the majority of the advertised technologies and services are geared towards routine dental procedures. On the other hand, the most significant advancements have been witnessed in an area which falls only within the experience of specialists, it is the domain of maxillofacial surgery where tailoring the treatment plan to the unique conditions of the patient is the key to success. Here the state-of-the-art digital technology comes in handy to fully customise the treatment by taking the slightest details into consideration and reflecting that into the surgical and restorative solutions.

Though the successful reconstruction of any human structure is justifiably a challenge, the stakes are even higher when the oral and maxillofacial area is affected. In this latter case, care must be taken to retrieve function in conjunction with restoring aesthetics. Oftentimes, even the second objective might take precedence. Assuch, the significance of precision and adaptability to the existing structures for the maxillofacial implants cannot be overemphasised. Fortunately, with the advent of 3-D digital designing and additive manufacturing a fully satisfactory treatment is no more a remote possibility.

The virtual environment of 3-D software accommodates full inspection of the surgical area from multiple angles. It also facilitates designing and adjustment of the form of the future implant with much ease and with respect to topography of the surrounding structures. Thanks to the available technology and material, now it is possible to 3-D print such intricate designs with above-standard accuracy and minimum technical glitch. The result is the highest fit of precision always craved for by maxillofacial surgeons to complement their skilful incisions.

Case presentation

Since its inception, DRSK Company has been committed to exploring potentials for incorporation of the digital and computer science into the dental field by devising innovative solutions. With 3-D services being a major activity of DRSK, the company has been approached for 3-D designing the maxillofacial implants of different kinds and successfully accomplished them. All these 3-D designed implants are highly customised and feature great accuracy and therefore satisfy both surgical and mechanical standards.

Patient case

One such recently carried out project that merits further elaboration is the design and manufacture of an one-of-a-kind mandibular implant (Fig. 9) for reconstructing the missing mandible (Fig. 2). The patient, a young man, had lost the entire mandible except for the rami after being severely injured in a blast. Over the years, the patient had undergone several surgeries with little improvements achieved. In point of fact, one consequence of those surgeries was the formation of fibrous scar tissues which, as will be explained in the following, exacerbated the situation and restricted the chance for an effective treatment.

At the time the surgical team contacted DRSK, the patient had already received a graft taken from his fibula. Owing to the extent of structure loss, the graft alone failed to yield the anticipated results. Needless to say, the ultimate goal of the treatment was to improve the aesthetics and retrieve the function of the reconstructed jaw by a prosthetic treatment and giving the patient a chance to experience an almost normal mastication once more. However, the form and size of the grafted bone could not provide the required support for prosthetic structures such as dental fixtures.

Eventually, the surgical team decided to seek assistance from DRSK and use its 3-D services expertise to design and manufacture an ad hoc mandibular implant that fully complies with the patient’s unfavourable conditions and enables the complementary prosthodontics
was to incorporate the artificial teeth into the structure of the opening, the most feasible solution might have been an area of concern for a design of this nature. However, after the healing period, the time comes for insertion of the prosthetic component. At this stage the surgical middle part will be unscrewed and removed (Fig. 8) and the prosthetic middle section, carrying the teeth, will be inserted (Fig. 9) and fixed in place. After checking the occlusion the patient’s bite is to be registered. The sizes of the teeth have to be adjusted accordingly. As the next step, a layer of porcelain should be added to the teeth to finalise the prosthetic phase and thereby the treatment process.

**Summary**

In brief, the 3-D design has paved the way for devising unorthodox, novel surgical and prosthodontics solutions, as exemplified by the case presented in this article. Such alternative solutions could not be achieved through traditional technology with the same level of accuracy, which is essential for achieving the desired outcome. The 3-D designing and 3-D printing therefore have infinitely widened the scope of maxillofacial surgeries by expanding and improving the potentials for customisation. Hence, it is of utmost importance for maxillofacial surgeons to get further familiar with areas of application of these empowering tools and learn about opportunities for enlisting its assistance.

---

**Dr Saeid Kazemi** is the CEO of DRSK, a Swedish company specialising in implantology and 3-D services. He can be contacted at dsrk@drsk.com.

---

**Fig. 10:** Final prosthesis shown over the patient’s model.

**Fig. 11:** Radiographic overlay of the different sections.

---

**3-D printing**

As the designing procedure finished, the designed implant had to be manufactured and delivered to the surgical team. All three pieces were 3-D printed in Titanium Grade 5 using EBM technology. Also before installing the implant, patient’s facial skeleton needed to be reproduced in a plastic material it was 3-D printed by means of SLS technology. This replica was produced in order to give the surgeon a better idea of the surgical site and therefore facilitate the surgical process.

The particular design of arms and premolars on both sides of the implant was decided to make the prosthesis in three pieces.

Each of the two larger left and right segments of the implant was designed to be placed and screwed individually over the corresponding rami (Fig. 3). At the front they met and dovetailed into each other (Fig. 4). A third part then had to be placed over the two pieces at their interface, embrace both and hold them together securely (Fig. 5 & 6). This way the whole thing turned into a unified structure.

**Excellent fit with 3-D designing**

The success of the proposed design was to a large extent reliant on obtaining an excellent fit for each piece. This is the reason why the role of 3-D design and manufacture was so essential in this procedure. The parts of the right and left sections that meet the rami had to be exactly adapted to the form of their corresponding anatomic structures. Each of them had to be formed in such a way that can fold over the edges of the rami and embrace it enough for a proper support. Using 3-D design as well guaranteed the perfect contacts between three pieces which otherwise might have been an area of concern for a design of this nature.

The mandibular implant. As described above, during the surgical procedure and after screwing left and right pieces over the rami, the two overlapping front ends of left and right parts were fully fixed in place by adding the middle segment. The idea for the final design was to include the artificial teeth as part of this middle section.

However to eliminate the risk of any force or pressure that would have compromised the success of the surgery, a temporary or surgical middle piece was designed to be placed over the left and right section at the surgical session (Fig. 5). The function of this piece was simply to hold two pieces in place at the front (Fig. 6) before being replaced with the prosthetic, permanent middle sections (Fig. 3).

The prosthodontic component

On the surgical team’s recommendation, the mandibular dentition included in the design of the middle section only comprised ten teeth including incisors, canines and premolars on both sides (Fig. 7). Due to the size of third surgical piece and its function of uniting the other two sections, only incisors and canines are in contact with the interconnecting surface of the middle part. So when the middle prosthetic piece is seen independently, the premolars look unsupported in the manner of a cantilever bridge.

However, after insertion of this enfolding middle part over the overlapped arms of left and right pieces, the premolars become tightly in contact with left and right sections; this prevents any destructive lever function from taking place. Again such close contact has only been enabled by the accuracy of 3-D designing and the following 3-D print procedure.

The particular design of arms of left and right pieces, which collectively form the body of the mandible, is also worthy of note. These arms feature a 90 degree twist in the approximate area of molars. In this way they can adopt to both the inner posterior part which is anchored over the ramus and the frontal part that required...
High viscosity ionomers

Amalgam alternatives in the posterior section

By Dr José Ignacio Zalba Elizari, Spain

This article discusses a treatment approach change in the Minimal Intervention model, where high viscosity glass ionomers present some advantages that position it as the restorative material of choice in the posterior section for all patients, especially for those with high risk of caries including children, older people, periodontal patients and patients on medication.

Black’s classification of cavities was used in dentistry for treating dental caries for much of the last century, and lesions have therefore been treated by removing the discolored tissue from the tooth along with a healthy portion as well. That past reality fit the techniques and material available at the time, primarily amalgam.

Changes in the treatment approach and the development of adhesive materials led to progress in dentistry. Minimal Intervention has changed the traditional model where treatment of caries does not just involve a mechanical approach, but also requires a biological approach, made possible by less invasive techniques, therefore the biocompatibility of the materials requires greater attention.

Biomaterials are, by definition, any materials that take on the functions of the tissues in natural organs, capable of imitating the properties of the tissue as far as possible in its biological environment. Biomaterials must meet the requirements of functional feasibility, biostability, biocompatibility and sterility.

No restorative material can replace enamel and dentin perfectly, and therefore preserving these must be of the utmost importance in any treatment plan. Aware of the situation, the profession has developed new techniques and dental serving as protection for the pulp. Proper adhesion will help prevent microleakage by isolating residual bacteria from nutrients, reducing its metabolic activity, thus stopping the progress of demineralisation, while the calcium, phosphorous and fluoride ions available in the ionomer will increase remineralisation. The ultimate in MI models involves clearer conservation of

 leased from the material, forming a union between both. A degree of adhesion is also produced between the groups of carboxylic acid and the dentin collagen.

The first restorative glass ionomer aesthetically accepted was the Fuji II (GC Europe, Netherlands), which showed better physical properties than previous materials. Since then, the basic composition of these materials has improved and we can now say that its aesthetic condition is suitable for the posterior restoration or areas where aesthetic requirements are not paramount. After polishing, and with the aim of improving this characteristic, the coat or layer has been developed, which is placed on end up being more economical in the work process, which makes them of more interest in areas where the climate is where it is not only about doing it well, but less expensively too.

There is strong controversy on the potential health impacts caused by the use of amalgam, which started long ago when some members of the scientific community raised doubts about its effectiveness and safety regarding the effects on animals and humans of the mercury contained in amalgams that have been used for several decades in various odontological applications. All this requires rethinking and even more so now that we have more biocompatible materials with a high success rate when it comes to resolving the requirements of restoring teeth using current MI working models. The team at the dental clinic itself suffers the greatest risk of contamination when handling it, since it causes mercury to be released into the surgery environment.

Up to now, the restorative material that is closest to nature is glass ionomer (EQUA, GC Europe), which is a mineral. We could say that EQUA is in itself a new restoration concept involving two materials: a next generation high viscosity glass ionomer (EQUA Fill), with a translucency and aesthetic like that of composites, and a nano-filled varnish (EQUA Coat) that not only seals the material, but also protects it as its matrices.

With this new restoration technology, we have the huge advantage of being able to fill a cavity all at once and carry out very quick restoration, which results in an economical restoration that is at the same time aesthetic. Another added benefit is that typical of ionomers as explained before, is that it is not necessary to isolate the area, so we will have better adhesion in fillings where it is difficult to get an adequate dry area.

The physical properties of glass ionomers are important in the context of minimal intervention techniques. Like all water-based cements, they are relatively sensitive to water and loads for 24 hours after their placement, until they are fully matured. With proper control of the procedure, they have demonstrated adequate duratunity in areas of normal load. There is sufficient bibliog- raphy to ensure that glass ionomers may be used as definitive material in Class III, IV and V restorations.

The latest publications have even indicated that high density glass ionomers can be used in Class II under stress where the isothemis is less than half the intersuface distance.

Its low sensitivity to the tech- nique (unlike composite ionomers), just as a material is placed all at once, tolerates moisture when it is han- dled, and its ease of use in modelling or removal of excesses makes it well suited to the conditions required for day-to-day use in dental surgeries.

As Dr Karl-Heinz Friedl demonstrated, these are materials that are more economically efficient than the traditional ones (amalgam and composite), and they ultimately

Clinical case—Fig. 1: Initial situation with dental caries.—Fig. 2. Opening of the cavity.—Fig. 3. Application of the material (EQUIA fill) all at once.—Fig. 4. Modelling after 90 seconds.—Fig. 5. Application of the nano-filled varnish.—Fig. 6. Result right after light curing 20 seconds.

The surface of the material makes it more visually appealing and protecting it from water for proper maturation, increasing its aesthetic and physical properties.

The physical properties of glass ionomers are important in the context of minimal intervention techniques. Like all water-based cements, they are relatively sensitive to water and loads for 24 hours after their placement, until they are fully matured. With proper control of the procedure, they have demonstrated adequate duratunity in areas of normal load. There is sufficient bibliog- raphy to ensure that glass ionomers may be used as definitive material in Class III, IV and V restorations.

The latest publications have even indicated that high density glass ionomers can be used in Class II under stress where the isothemis is less than half the intersuface distance.

Its low sensitivity to the tech- nique (unlike composite ionomers), just as a material is placed all at once, tolerates moisture when it is han- dled, and its ease of use in modelling or removal of excesses makes it well suited to the conditions required for day-to-day use in dental surgeries.

As Dr Karl-Heinz Friedl demonstrated, these are materials that are more economically efficient than the traditional ones (amalgam and composite), and they ultimately

end up being more economical in the work process, which makes them of more interest in areas where the climate is where it is not only about doing it well, but less expensively too.

There is strong controversy on the potential health impacts caused by the use of amalgam, which started long ago when some members of the scientific community raised doubts about its effectiveness and safety regarding the effects on animals and humans of the mercury contained in amalgams that have been used for several decades in various odontological applications. All this requires rethinking and even more so now that we have more biocompatible materials with a high success rate when it comes to resolving the requirements of restoring teeth using current MI working models. The team at the dental clinic itself suffers the greatest risk of contamination when handling it, since it causes mercury to be released into the surgery environment.

Up to now, the restorative material that is closest to nature is glass ionomer (EQUA, GC Europe), which is a mineral. We could say that EQUA is in itself a new restoration concept involving two materials: a next generation high viscosity glass ionomer (EQUA Fill), with a translucency and aesthetic like that of composites, and a nano-filled varnish (EQUA Coat) that not only seals the material, but also protects it as its matrices.

With this new restoration technology, we have the huge advantage of being able to fill a cavity all at once and carry out very quick restoration, which results in an economical restoration that is at the same time aesthetic. Another added benefit is that typical of ionomers as explained before, is that it is not necessary to isolate the area, so we will have better adhesion in fillings where it is difficult to get an adequate dry area.

The physical properties of glass ionomers are important in the context of minimal intervention techniques. Like all water-based cements, they are relatively sensitive to water and loads for 24 hours after their placement, until they are fully matured. With proper control of the procedure, they have demonstrated adequate duratunity in areas of normal load. There is sufficient bibliog- raphy to ensure that glass ionomers may be used as definitive material in Class III, IV and V restorations.

The latest publications have even indicated that high density glass ionomers can be used in Class II under stress where the isothemis is less than half the intersuface distance.

Its low sensitivity to the tech- nique (unlike composite ionomers), just as a material is placed all at once, tolerates moisture when it is han- dled, and its ease of use in modelling or removal of excesses makes it well suited to the conditions required for day-to-day use in dental surgeries.

As Dr Karl-Heinz Friedl demonstrated, these are materials that are more economically efficient than the traditional ones (amalgam and composite), and they ultimately

end up being more economical in the work process, which makes them of more interest in areas where the climate is where it is not only about doing it well, but less expensively too.

There is strong controversy on the potential health impacts caused by the use of amalgam, which started long ago when some members of the scientific community raised doubts about its effectiveness and safety regarding the effects on animals and humans of the mercury contained in amalgams that have been used for several decades in various odontological applications. All this requires rethinking and even more so now that we have more biocompatible materials with a high success rate when it comes to resolving the requirements of restoring teeth using current MI working models. The team at the dental clinic itself suffers the greatest risk of contamination when handling it, since it causes mercury to be released into the surgery environment.

Up to now, the restorative material that is closest to nature is glass ionomer (EQUA, GC Europe), which is a mineral. We could say that EQUA is in itself a new restoration concept involving two materials: a next generation high viscosity glass ionomer (EQUA Fill), with a translucency and aesthetic like that of composites, and a nano-filled varnish (EQUA Coat) that not only seals the material, but also protects it as its matrices.

With this new restoration technology, we have the huge advantage of being able to fill a cavity all at once and carry out very quick restoration, which results in an economical restoration that is at the same time aesthetic. Another added benefit is that typical of ionomers as explained before, is that it is not necessary to isolate the area, so we will have better adhesion in fillings where it is difficult to get an adequate dry area.

The physical properties of glass ionomers are important in the context of minimal intervention techniques. Like all water-based cements, they are relatively sensitive to water and loads for 24 hours after their placement, until they are fully matured. With proper control of the procedure, they have demonstrated adequate duratunity in areas of normal load. There is sufficient bibliog- raphy to ensure that glass ionomers may be used as definitive material in Class III, IV and V restorations.

The latest publications have even indicated that high density glass ionomers can be used in Class II under stress where the isothemis is less than half the intersuface distance.

Its low sensitivity to the tech- nique (unlike composite ionomers), just as a material is placed all at once, tolerates moisture when it is han- dled, and its ease of use in modelling or removal of excesses makes it well suited to the conditions required for day-to-day use in dental surgeries.

As Dr Karl-Heinz Friedl demonstrated, these are materials that are more economically efficient than the traditional ones (amalgam and composite), and they ultimately

end up being more economical in the work process, which makes them of more interest in areas where the climate is where it is not only about doing it well, but less expensively too.